

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 03695				SHEET 1 OF 1	
	DWG NO. 647.4400	REV: N/C	PREPARED BY B. PETERS	DATE: 11/14/12	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.	
	DWG TITLE: RAIL					
	APPROVED BY: ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: NEXT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE	REASON: ADDED ALTERNATE MATERIAL.				ECR: D-12-003	

IS

1

PRIMARY MATERIAL: 7075-T651
ALUMINUM PER AMS-QQ-A-250/12
ALTERNATE MATERIAL: 7075-T6511
ALUMINUM PER AMS-QQ-A-200/11

SHEET 1, ZONE A1 IS:

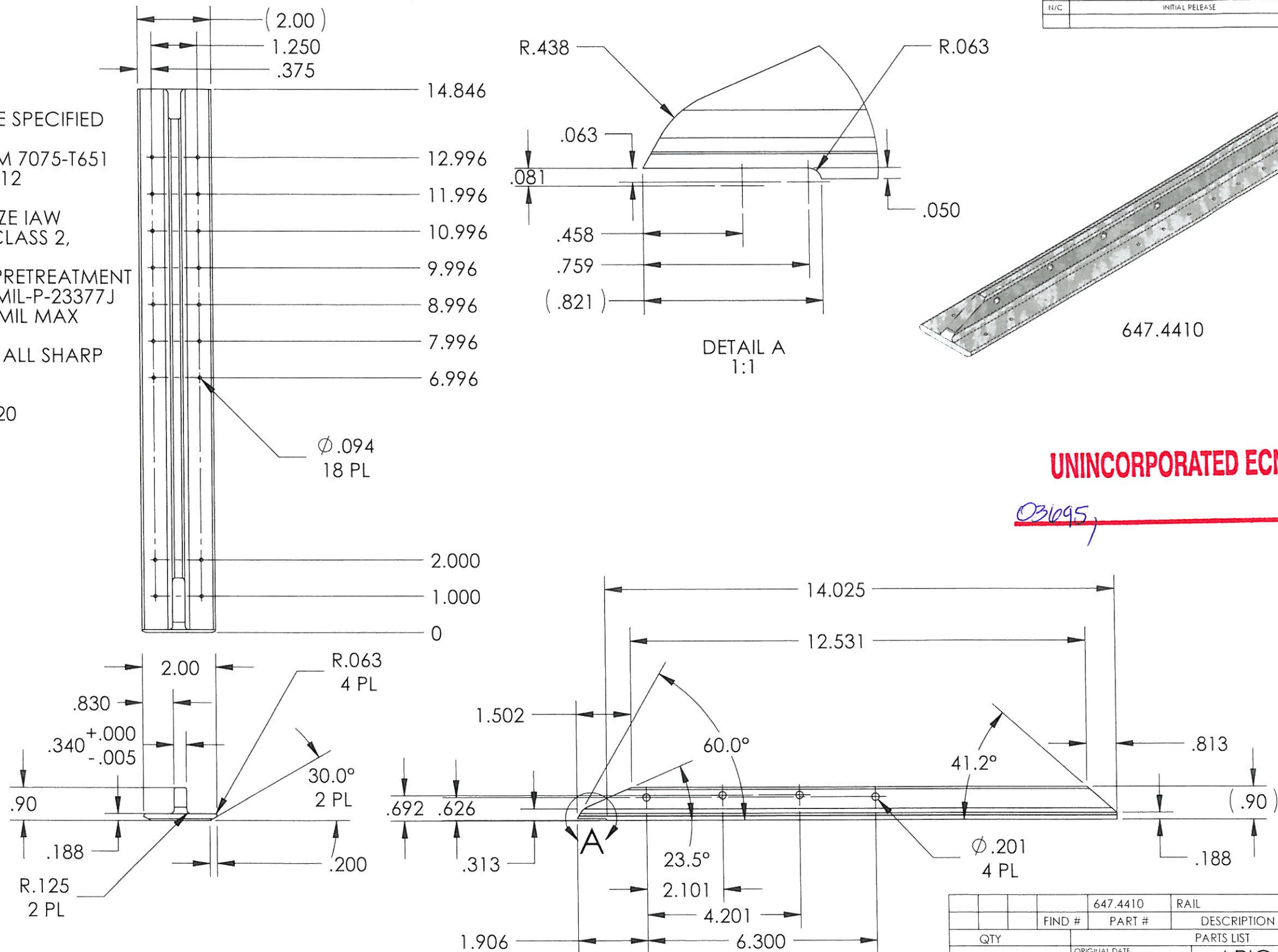
F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED: <input type="checkbox"/> RFMS <input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input type="checkbox"/> ICA <input type="checkbox"/> BOM					CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE RELEASE PP1		N/C
N/C	INITIAL RELEASE	08/27/09	P. BRAVO

NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
2. FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR: BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER; PRIME IAW MIL-P-23377J TYPE I, CLASS N; 1-2 MIL MAX
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120



UNINCORPORATED ECN(s)

031095

647.4410		RAIL	△	△
FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY		PARTS LIST		
NEXT ASSY (S)		APICAL INDUSTRIES		
647.3700		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300		
		RAIL		
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± .5°		
		SIZE	CAGE CODE	DWG NO
		B	07M26	647.4400
		SCALE NONE		REV N/C
		SHEET 1 OF 1		